



Textile Printing



# TEXIPLAST 7000 OP

Code N° 1658--

## PRODUCT DESCRIPTION

Series of opaque plastisol inks for textile printing, with glossy finishing



## APPLICATION FIELDS

Direct textile printing. For ready-to-wear or pre-cut articles.

## APPLICATION PROCESS

<b>Substrates</b>	<ul style="list-style-type: none"> <li>• Cotton 100%</li> <li>• Cotton mixed with synthetic fibers</li> </ul> The substrates may be white or coloured
<b>Th/cm</b>	Max: 90 Th/cm (230 Th/inch)
<b>Emulsion</b>	<ul style="list-style-type: none"> <li>• ZERO - IN ASTRA</li> <li>• ZERO - IN UNIVERSAL PLUS</li> </ul>
<b>Squeegee</b>	Square edge. Squeegee hardness, according to the desired final effect
<b>Curing</b>	150°C – 160°C for 3 minutes
<b>Thinner</b>	<ul style="list-style-type: none"> <li>• Max 5% <b>TEXIPLAST ADD.554 (VISCOREDUCER)</b></li> </ul>
<b>Thickening agent</b>	In case, max 0,5% <b>TEXIPLAST ADDENSANTE</b>
<b>Cleaning</b>	<b>SCREENCLEAN ST</b>
<b>Storage</b>	<ul style="list-style-type: none"> <li>• Away from direct sunlight</li> <li>• At a temperature between 15-35°C</li> </ul>
<b>Package</b>	5 Kg and 30 Kg
<b>Safety Data Sheet</b>	Available upon request

## GENERAL FEATURES

- High opacity
- Good wet on wet printability
- Bright chromatic range
- Good elasticity
- Soft touch
- Phthalate-free

### PREPARATION:

Ready-to-use ink.  
Homogenize well, before using it. The colours may be all mixed among them with each ratio. It is however recommended not to mix more than 3 bases together at a time. When realizing soft colours, it is recommended to check their steadiness during time. The possible addition of **TEXIPLAST ADDITIVO 554** allows to reduce ink viscosity. The possible addition of **TEXIPLAST EXTENDER BASE PF (Max 60%)** allows to obtain matter effects with a soft touch, without compromising the opacity and the general fastness.

### APPLICATION:

For the best colour opacity and brightness, during printing, it is recommended to adjust the out of contact and the pressure of the squeegee at their best, in order to obtain an ink film that can remain onto the surface of the substrate. The opacity is influenced by the kind of drawing, the th/cm screen number, the squeegee, the pressure and the printing speed.

### CURING:

Curing must take place at 150°C – 160°C for 3 minutes.

**TEXIPLAST** are thermoplastic inks: only an appropriate curing is able to allow the complete ink fusion, therefore the achievement of the required final characteristics.



Textile Printing



**SPECIAL INSTRUCTIONS**

- Always test the print characteristics, before starting production.
- Always check curing conditions. The addition of additives could require higher temperature or longer time.
- Plastisol inks do not resist dry cleaning, bleaching and ironing.
- The inks of the series **TEXIPLAST 7000** are PHTHALATE-free.  
Before using them, make sure that squeegees, countersqueegees, screens and cases have been cleaned well from possible rests of other plastisol series. In that way, possible "pollution", deriving from other ink series, can be avoided.

**PRODUCT RANGE**

<b>CODE</b>	<b>TEXIPLAST 7000 OP</b>	<b>PACKAGE</b>
165823	GIALLO LIMONE	5 Kg and 30 Kg
165824	GIALLO CALDO	5 Kg and 30 Kg
165829	GIALLO MEDIO	5 Kg and 30 Kg
165833	ARANCIO	5 Kg and 30 Kg
165836	ROSSO VIVO	5 Kg and 30 Kg
165837	ROSSO CARMINIO	5 Kg and 30 Kg
165838	FUCSIA	5 Kg and 30 Kg
165839	ROSSO MEDIO	5 Kg and 30 Kg
165841	VIOLA	5 Kg and 30 Kg
165842	BLU OLTREMARE	5 Kg and 30 Kg
165843	BLU SCURO	5 Kg and 30 Kg
165845	BLU	5 Kg and 30 Kg
165846	BLU NAVY	5 Kg and 30 Kg
165849	AZZURRO	5 Kg and 30 Kg
165853	VERDE	5 Kg and 30 Kg
165854	VERDE BRILLANTE	5 Kg and 30 Kg
165872	NERO	5 Kg and 30 Kg
165812	BIANCO	5 Kg and 30 Kg
<b>CODE</b>	<b>TEXIPLAST 7000</b>	<b>PACKAGE</b>
165882	WHITE FLASH CURE	5 and 25 Kg
165881	WHITE FLASH LT	5 and 30 Kg
165884	WHITE SUPER BRIGHT	5 and 30 Kg
165885	WHITE LF	5 and 30 Kg
167873	LYTHO TRANSF. BIANCO	1 and 5 Kg
<b>CODE</b>	<b>TEXIPLAST 7000</b>	<b>PACKAGE</b>
1658--	MS	5 Kg
16586-	PROCESS	1 and 5 Kg

**IMPORTANT NOTE**

The information given in this technical sheet is not intended to be exhaustive and any person, using the product for any purpose other than that specifically recommended in this sheet without first obtaining written confirmation from us to the suitability of the product for the intended purpose, does so at his own risk.  
While we endeavour to ensure that all advice we give about the product is correct, we have no control over either the quality or condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability whatsoever or howsoever arising for the performance of the product or for any loss or damage arising out of the use of the product. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

**EQUIPMENT**

Indicated for using onto automatic, semi-automatic and manual machines.

**WARNING**

This technical data sheet does not replace either the Safety Data Sheet or the specific Conformity Declaration. These documents may be required to our SHEQ (Product safety office), at the following e-mail address: [safety@kian.it](mailto:safety@kian.it)  
The technical data sheet does not relieve the printer, who remains the only responsible of the respect of the regulations, the specifications and the related required certifications of the finished items.